

## INSTALLATION

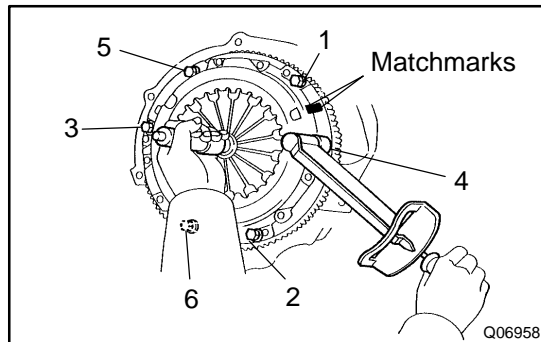
### 1. INSTALL CLUTCH DISC AND CLUTCH COVER ON FLYWHEEL

- Insert SST in the clutch disc, then insert them in the flywheel.

SST 09301-00110

#### HINT:

Take care not to insert the clutch disc in the wrong direction.



- Align the matchmarks on the clutch cover and flywheel.
- Following the order shown in the illustration, tighten the 6 bolts starting from the bolt located near the knock pin on the top.

**Torque: 19 N·m (195 kgf-cm, 14 ft-lbf)**

#### HINT:

- Following the order shown in the illustration, tighten the bolts at a time evenly.
- Check that the disc is in the center by lightly moving SST up and down, right and left, and tighten the bolts.

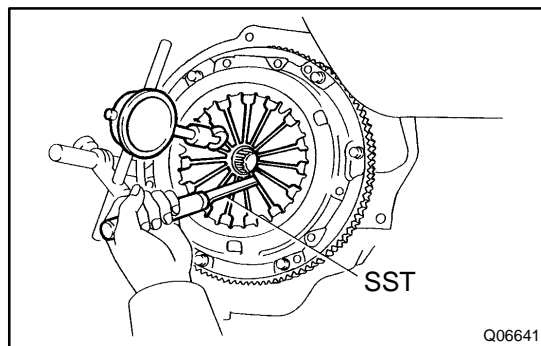
### 2. CHECK DIAPHRAGM SPRING TIP ALIGNMENT

Using a dial indicator with a roller instrument, check the diaphragm spring tip alignment.

**Maximum non-alignment: 0.5 mm (0.020 in.)**

If alignment is not as specified, adjust the diaphragm spring tip alignment using SST.

SST 09333-00013

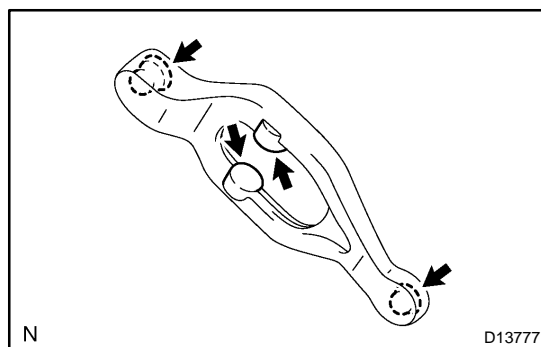


### 3. APPLY RELEASE HUB GREASE

Apply release hub grease to the release fork and clutch release bearing contact, push rod contact and release fork pivot contact.

#### Sealant:

**Part No. 08887-01806, RELEASE HUB GREASE or equivalent**



### 4. APPLY CLUTCH SPRING GREASE

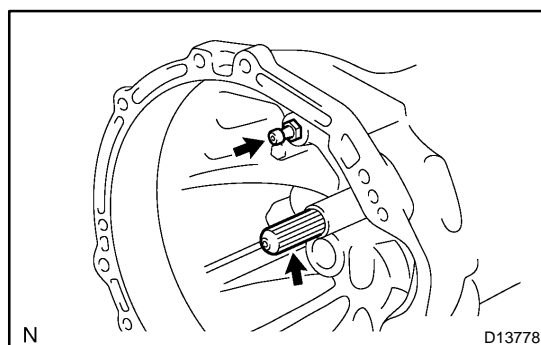
Apply clutch spline grease to the input shaft spline.

#### Sealant:

**Part No. 08887-01706, CLUTCH SPLINE GREASE or equivalent**

### 5. INSTALL BOOT, CLUTCH RELEASE BEARING AND CLUTCH RELEASE FORK TO TRANSMISSION

- Install the clip to the release bearing.
- Install the boot and release bearing to the release fork, and then install them to the transmission.



6. **INSTALL TRANSMISSION TO ENGINE**  
(See page [MT-3](#))